

# Work Order ID 56392

Monday, February 22, 2010 11:21:55 AM

Page 1

Item ID: D3552-13

Accept

Revision ID:

Item Name: Door Prop

Start Date: 2/23/2010 Start Qty: 12.00

Required Date: 3/2/2010 Req'd Qty: 12.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: MF

Date: 10-2-22

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3552

E

100

0.00



Purchasing

PURCHASING

Purchasing

Memo

0.00

Issue P/O: 11398

Purchase Part Number: B6-220-530-140N

Supplier: LS Technologies

Certificate of conformity is required

Bl 10-2-22  
(12)

110

0.00



Packaging

Receive & Inspect for Damage & Mat'l Certs

Packaging

Memo

0.00

Ensure certificate of conformity is attached

Per 10/2/09 (12)

120

0.00



QC

QC6- Inspect dimensions to drawing

Quality Control

Memo

0.00

Test for correct pressure

B6-220-530-140N.

02/23/210

5/10/25

(712)

# Work Order ID 56392

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Item ID: D3552-13

Accept



Setup Start



Revision ID:

Item Name: Door Prop

Stop



Start Date: 2/23/2010 Start Qty: 12.00



Cust Item ID:

Required Date: 3/2/2010 Req'd Qty: 12.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

Identify as per dwg & Stock Location: \_\_\_\_\_

0.00



Packaging

Memo

0.00

Packaging

*Prop 12*

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

*10/03/03*

*MF 10-2-25*

# Picklist Print

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Page 1

Work Order ID: 56392



Parent Item: D3552-13



Parent Item Name: Door Prop



Start Date: 2/23/2010

Required Date: 3/2/2010

Comments: IPP Rev:A new issue DD 10.02.17 verified by:EC

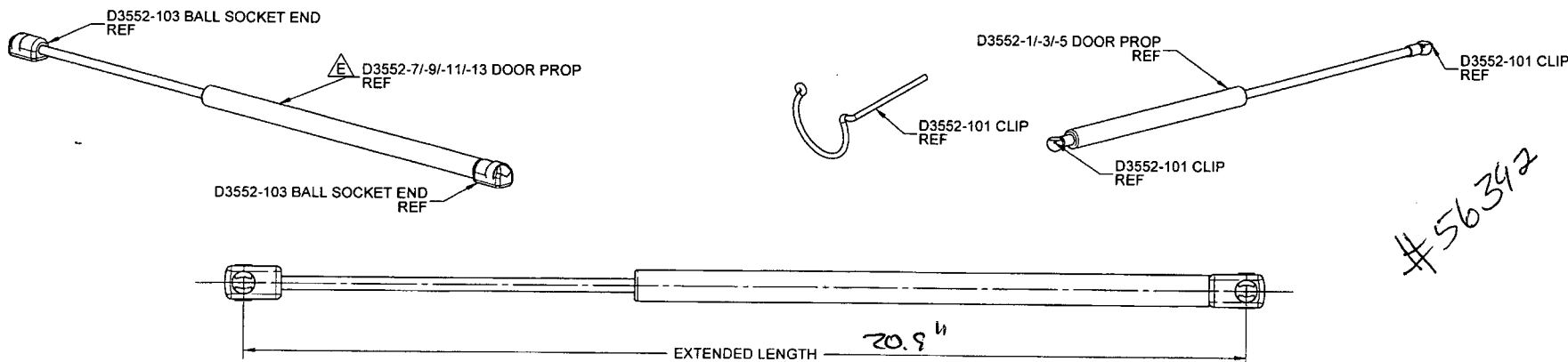
Start Qty: 12.00

Required Qty: 12.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
B6-220-530-140N  Door Prop		Purchased	No			110	Each	0.0000	12.0000 			

*Rec'd 2/24/10 (12)*

# SPECIFICATION CONTROL DRAWING



DART PART NUMBER	DESCRIPTION	STROKE (mm/in)	EXTENDED LENGTH (mm/in)	FORCE (N/lb)	END FITTING	MATERIAL	SUPPLIER	SUPPLIER PART NUMBER
D3552-1	DOOR PROP	220/8.66	530/20.6	70/15.7	10mm SS BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	C8-220-530-070N
D3552-3	DOOR PROP	200/7.87	490/19.3	200/45.0	10mm SS BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	C8-200-490-200N
D3552-5	DOOR PROP	175/6.89	430/16.9	150/33.7	10mm SS BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	C8-175-430-150N
D3552-7	DOOR PROP	220/8.66	530/20.9	70/15.7	10mm NYLON BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	B8-220-530-070N
D3552-9	DOOR PROP	200/7.87	490/19.3	200/45.0	10mm NYLON BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	B8-200-490-200N
D3552-11	DOOR PROP	240/9.45	575/22.6	150/33.7	10mm NYLON BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	B8-240-575-150N
D3552-13	DOOR PROP	220/8.66	530/20.9	140/31.5	10mm NYLON BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	B6-220-530-140N
D3552-101	CLIP	N/A	N/A	N/A	N/A	CARBON STEEL	LS TECHNOLOGIES	C9
D3552-103	BALL SOCKET END	N/A	N/A	N/A	N/A	NYLON	LS TECHNOLOGIES	B10

## D3552-X DOOR PROP

### NOTES:

- IDENTIFICATION: IDENTIFY WITH DART P/N "D3552-X" AND B/N USING WHITE FINE POINT PERMANENT INK MARKER
- D3552-101 CLIP IS ONLY COMPATIBLE WITH D3552-1/-3/-5 DOOR PROPS
- D3552-103 BALL SOCKET END IS ONLY COMPATIBLE WITH D3552-7/-9/-11/-13 DOOR PROPS

E	ADD P/N D3552-13 ZN B8-1, A8-1, D6-1, CHANGE NAME FROM "GAS SPRING" TO "DOOR PROP" THROUGH OUT DWG	#	10.02.03
D	ADD P/N D3552-101 ZN D6-1, C7-1, C1-1 AND D3552-103 ZN D1-1 AND C2-1 AND ZN B8-1; ADD NOTE REGARDING D3552-101 AND D3552-103 COMPATIBILITY ZN A8-1	HS	09.04.02
C	ADD D3552-11 AND CONVERSIONS FOR INSPECTION; UPDATE P/N FOR D3552-7	LE	07.06.01
B	ADD D3552-7/-9; UPDATE DESC. D3552-1/-3/-5	LE	06.10.24
A	NEW ISSUE	LE	06.09.15
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.02.03		
<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA DRAWING NO. <b>D3552</b> TITLE <b>DOOR PROP</b> COPYRIGHT © 2006 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR COMMUNICATED TO ANY OTHER PERSON OR ENTITY WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			
REV. E		SHEET 1 OF 1	
SCALE		NTS	



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO11398

Purchase Order Date 2/22/10

PO Print Date 2/22/10

Page Number 1 of 1

**Order From :**

VC-LST0001

LS TECHNOLOGIES INC.  
303-103 STREET  
SASKATOON, SK S7N 1Y9  
CA

**FAXED**  
Feb-22

<b>Contact Name</b>		<b>Buyer</b>	Chantal Lavoie
<b>Vendor Phone</b>	306 683 5000	<b>Requisition Nbr</b>	
<b>Vendor Fax</b>	306 683 6403	<b>Tax Resale Nbr</b>	10127-2607
<b>Vendor Account Nbr</b>		<b>Terms</b>	Net 30
		<b>Currency</b>	CAD
		<b>FOB</b>	

**Ship To :** DART AEROSPACE LTD 1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	SSA4/8-122-310-360N	Gas Spring	2/23/10 Yes	12.00 Each	FedEx Overnight	\$0.0000	\$0.00
		<b>Special Inst:</b>	As per DWG: D3969 Rev: B B#56386 LS Tech. P/N SSA4/8-122-310-360N				
2	B6-220-530-140N	Door Prop	2/23/10 Yes	12.00 Each	FedEx Overnight	\$36.8500	\$442.20
		<b>Special Inst:</b>	As per DWG: D3552 Rev: E B# 56392 LS Tech. P/N B6-220-560-140N				
<b>PO Total:</b>							<b>\$442.20</b>

**PO Instructions:**

Please advise on \$\$\$

Change Nbr: 1

Change Date: 2/22/10

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable

LS Technologies Canada Inc. '

303 - 103 Street  
Saskatoon, SK Canada  
S7N 1Y9

# Packing Slip

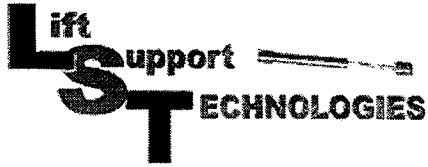
P.O. No.	Date	Packing Slip #
11398	2/23/2010	5795

Name / Address
Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7

Ship To
Main Finished Goods Location Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7

Rep	Ship Date	Ship Via
Nolan	2/23/2010	Fed-Ex

Qty	Description
12	SSA4/8-122-310-360N ( D3969 ) Stainless Gas Spring
12	B6-220-530-140N Gas Spring as per DWG D3552 Rev E
Shipping Via FED EX Collect Tracking # 793293450016	
Total GST	
Business Number: 875007718	



303 – 103<sup>rd</sup> Street, Saskatoon, Saskatchewan, Canada S7N 1Y9  
Ph: (306) 683-5000 Fax: (306) 683-6403

## Certificate of Compliance

This is to certify that the parts listed below meets specifications as required by your order.

12 Units: B6-220-530-140N Gas Spring as per DWG D3552 Rev E

Country of Manufacture: Canada

Date of Manufacture : Feb 2010

This product is ROHS compliant.

*8 coils / 25*

We certify no mercury was used in the manufacture of this order.

Purchase Order # 11398

Invoice # 5795

L S Technologies Inc Canada

A handwritten signature in black ink, appearing to read "Nolan Fehr", written over a horizontal line.

Nolan Fehr  
Manager